A hybrid catalyst of Pt/CoNiO₂ on carbon nanotubes and its synergetic effect towards remarkable ethanol electro-oxidation in alkaline media†

Tingting Tang,‡a Qiuping Gan,‡a Xiaohui Guo, a Hailin Dong,*b Jifang Zhang, a Yanchun Zhao,*a Jianniao Tian,a and Xiulin Yang* a

Herein, a hybrid catalyst of Pt/CoNiO₂ on carbon nanotubes (Pt/CoNiO₂–CNTs) has been successfully synthesized by a facile and cost-effective method, and its crystal structures, chemical valence states, and morphologies have been characterized in detail. CO stripping voltammograms reveal that the adsorbed COads on the active sites of the Pt/CoNiO₂–CNT catalyst is easily oxidized at a lower potential (−0.60 V) as compared to the Pt particles on rGO (−0.35 V) and acid-treated CNTs (−0.36 V). Cyclic voltammograms demonstrate that the designed Pt/CoNiO₂–CNT catalyst possesses an ultrahigh electrocatalytic activity (1136.2 mA mgPt⁻¹) for ethanol oxidation, which is 5.1 and 3.0 times higher than that of Pt/rGO (221.6 mA mgPt⁻¹) and Pt/CNTs (375.4 mA mgPt⁻¹), respectively. The Tafel plot of Pt/CoNiO₂–CNTs is 205 mV dec⁻¹, indicating much faster reaction kinetics than that of the compared catalysts. In addition, the outstanding long-term stability indicates that the designed Pt/CoNiO₂–CNT catalyst exhibits expected application prospects in direct alkaline ethanol fuel cells. Moreover, the catalytic mechanism of the hybrid Pt/CoNiO₂–CNTs has been proposed and discussed via C2 and C1 pathways with respect to the final products for CH₃COO⁻ and CO₂⁻, respectively.

Introduction

With the increasing global warming and pollution, more countries and organizations are paying more explicit attention to sustainable energy development.¹,² Low-carbon innovation and renewable energy technologies, such as fuel cells, solar cells etc.,³ have aroused widespread interest in the past few decades; among these, efficient fuel cell devices can directly convert chemical energy into electricity with almost no pollution except for some CO₂ gas.⁴,⁵ Especially, direct alcohol fuel cells have attracted significant attention due to their unique advantages such as fertile source materials, being lightweight, and easy operations.⁶,⁷ Because of their much quicker fuel oxidation and oxygen reduction kinetics, direct alkaline fuel cells (DAFC) have been developed as one of the most sophisticated fuel cells as compared to the acid fuel cells at low temperatures.⁸–¹² Moreover, the easy-poisoning nature of Pt-based catalysts in an acidic solution is another driving force that promotes the development of alkaline fuel cells.¹³–¹⁶

Recently, oxygen reduction reactions in an alkaline solution have been rapidly developed, and outstanding progress has been made in the aspects of mechanistic study and catalytic performance.¹⁷–¹⁹ However, most of the designed alkaline anode catalysts, including Pt-based anode catalysts, are kinetically sluggish and do not satisfy the requirements for practical applications.²⁰–²¹ Spendelow and Wieckowski have reviewed various Pt-based catalysts in alkaline media over the past few decades and uncovered that noble metal loading, particle size distribution, and CO poisoning of Pt are the most important barriers inhibiting the development of these catalysts.²² Therefore, it is urgent to develop effective strategies to improve the activity and durability of Pt-based catalysts in alkaline alcohol fuel cells.

Previous studies have revealed that transition metal oxides can resist alkaline corrosion and help to improve their ability of anti-CO poisoning in fuel cells.²³–²⁵ Among them, spinel nickel cobaltite (CoNiO₂), which has a relatively low price and exhibits environmentally friendly features, has attracted significant attention.²⁶,²⁷ Some studies have shown that the earth-abundant CoNiO₂ possesses excellent electrochemical properties and exhibits a much higher electrical conductivity than cobalt

† These authors contributed equally.
oxides or nickel oxides alone. In addition, CoNiO₂, as a highly active catalyst, has been extensively explored in the water splitting reaction in alkaline media over the past few years. However, applications of CoNiO₂ in direct alkaline ethanol fuel cells are quite rare; thus, the study of CoNiO₂-based hybrid materials as an efficient anode catalyst is still highly significant.

In this study, we have successfully synthesized the Pt/CoNiO₂–CNT hybrid material, in which the Pt particles are uniformly dispersed on the surface of a CoNiO₂–CNT support by a facile reduction method. The as-synthesized Pt/CoNiO₂–CNT hybrid catalyst exhibits much higher catalytic activity and long-term stability than Pt/rGO and Pt/CNT catalysts for ethanol electro-oxidation in alkaline media. Moreover, the obtained Pt-based hybrid catalyst exhibits superior anti-CO poisoning ability.

Experimental

Materials

All chemical reagents used in this experiment were of analytical grade. Ni(NO₃)₂·6H₂O, Co(NO₃)₂·6H₂O, H₂PtCl₆, NH₄F, NaBH₄, H₂SO₄, HNO₃, ethanol, NaCl, and cetyltrimethylammonium bromide (CTAB, Alfa Aesar) were procured commercially and used as received without further purification. The CNTs with a diameter of 40–60 nm, lengths of 5–15 mm, and a purity of 98% used in this study were purchased from Shenzhen Nanotechnologies Port Co. Ltd. (Shenzhen, China).

Preparation of CNTs and CoNiO₂–CNTs

The commercial CNTs were initially treated by a typical hydrothermal method. Raw-CNT powders were dispersed in a H₂SO₄–HNO₃ solution (8.0 M for each acid) at a bath temperature of 80 °C and then treated for 2 h under hydrothermal condition. The product was washed with deionized water and dried in a vacuum oven at 70 °C for 12 h for further use.

The CoNiO₂–CNT hybrid composites were obtained through a hydrothermal process and a subsequent high-temperature calcination, in which 50 mg acid-treated CNTs, 0.29 g Ni(NO₃)₂·6H₂O, 0.58 g Co(NO₃)₂·6H₂O, 0.90 g urea, and 0.22 g NH₄F were one-step dissolved in 90 mL deionized water and then ultrasonicated for 60 min. The as-obtained suspension was then transferred into a Teflon-lined stainless-steel autoclave (lower than the total volume of 2/3) and hydrothermally treated at 140 °C for 7 h. After being cooled down to room temperature, the resulting products were filtered and washed with abundant deionized water and ethanol to remove the residues. The cleaned products were put in a vacuum oven for 12 h at 70 °C. After this, the dried samples were placed in a N₂-protected furnace, and the temperature was slowly increased to 400 °C and maintained for another 2 h. The yield products were denoted as CoNiO₂/CNT hybrid composites.

Preparation of the Pt/CoNiO₂–CNT catalysts

The Pt/CoNiO₂–CNT hybrid catalyst was obtained through an impregnation method using NaBH₄ and CTAB as reducing and protectant agents, respectively; herein, the theoretical loading of Pt on the CoNiO₂–CNT surface was fixed at 20 wt%. Typically, 50 mg of CoNiO₂/CNTs and 3.3 mL of 18.96 mM H₂PtCl₆ were initially added to a 60 mL mixture solution of ethanol/water (1 : 1, v/v ratio). After vigorous stirring for 0.5 h, 20 mL freshly prepared reducing solution (40 mg NaBH₄ and 15 mg CTAB) was slowly added dropwise to the abovementioned mixture solution under vigorous stirring condition. The resulting solution was continuously stirred for another 24 h and then washed with excess deionized water. The received solid composites were dried in a vacuum oven at 80 °C for 5 h and denoted as Pt/CoNiO₂–CNTs (Scheme 1). For better comparison, the Pt particles on acid-treated CNTs and rGO (20 wt% Pt) were also prepared using a similar experimental method, in which rGO was synthesized via a modified Hummers method.

Spectroscopic characterizations

The structures, components, and morphologies of the samples were characterized by scanning electron microscopy (SEM, FEI Quanta 200 FEG, Holland), transmission electron microscopy (TEM, JEM-2100F, Japan), high-resolution transmission electron microscopy (HRTEM), energy-dispersive X-ray spectroscopy (EDS, FEI Quanta 200 FEG, Holland), X-ray diffraction (XRD, Rigaku D/MAX 2500/pc (Japan) diffractometer with Cu Kα radiation), energy-dispersive spectroscopy (EDX, FEI Quanta 200 FEG, Holland), Raman spectroscopy, and X-ray photoelectron spectroscopy (XPS, JPS-9010TR (Japan) with Mg Kα radiation). Inductively coupled plasma analysis (ICP, IRIS Intrepid II XSP) was used to determine the real metal loading of the as-prepared catalyst.

Electrochemical measurements

A general three-electrode system was used to examine all the electrochemical data via a CHI 660C electrochemical working station at room temperature. A glassy carbon electrode, Pt foil, and saturated calomel electrode (SCE) were used as the working, counter, and reference electrodes, respectively. The glassy carbon electrode was first polished by Al₂O₃ powder and then subsequently cleaned in ethanol and water. The working electrodes were prepared as follows: 2.0 mg catalyst was
dispersed in 400 µL H₂O/C₂H₂OH (v/v = 1 : 1) and ultrasonicated for 5 min to form a uniform catalyst ink. Then, 5 µL of catalyst ink was pipetted onto the glassy carbon electrode surface (ϕ = 3 mm); after drying, 5 µL diluted Nafion (0.5 wt%) was dropped onto the catalyst to avoid exfoliation. The Pt loading content on the working electrode is ca. 70.8 µg cm⁻².

CO-stripping cyclic voltammetry (CV) was used to evaluate the electrochemical active surface area (EAS) of different catalysts in a 1.0 M KOH solution. First, CO was purged into a 1.0 M KOH solution, then a constant potential of −0.3 V (vs. SCE) was set, and the system was continuously run for 45 min, during which the CO gas was uninterruptedly bubbled into the solution in the initial 30 min, and then, N₂ gas was bubbled into the solution for 15 min to remove the dissolved CO gas. After this, typical CV curves with continuous two cycles were obtained in the solution in the range from −0.8 V to 0.3 V at a scan rate of 50 mV s⁻¹. The ethanol electrochemical oxidation was investigated in a N₂-saturated 1.0 M KOH + 0.5 M CH₃CH₂OH solution at a scan rate of 50 mV s⁻¹ for all the CV cycles. The long-term stability was determined at a positive potential of 0.3 V for 3600 s. All the electrochemical tests were carried out at ambient temperature (25 ± 1 °C).

Results and discussion

Schematic synthesis of Pt/CoNiO₂–CNTs

The preparation process for the Pt/CoNiO₂–CNT catalyst is shown in Scheme 1. The acid-treated CNTs were initially mixed with Ni(NO₃)₂, Co(NO₃)₂, urea, and NH₄F in deionized water via violent ultrasonic treatment for one hour. The resulting solution was transferred into an autoclave and heated to 140 °C for seven hours. After treatment, the Co–Ni hydroxide species were homogeneously distributed on the surface of the acid-treated CNTs. After calcination at 400 °C for two hours, the porous Co–Ni oxide species was formed on the CNT surface. After this, the added PtCl₆²⁻ ions strongly adsorbed onto the surface of Co–Ni oxides/CNTs via electrostatic interaction force. After the mixture solution of NaBH₄ and CTAB was added, the precursor PtCl₆²⁻ ions slowly reduced to Pt seed crystals in the initial stage. Through interaction with the induced CTAB, the Pt crystal formed a special structure in the subsequent crystal growth process. After twenty-four hours, the surfactant and various impurities were removed, and the targeted catalyst was received. The real Pt metal loading on the CoNiO₂–CNT support was detected by the inductively coupled plasma (ICP) method. The testing results show that the percentage of Pt is 21.3% on the Pt/CoNiO₂–CNT hybrid catalyst, which is consistent with the theoretical results.

XRD patterns and Raman spectrum analysis

The as-prepared composites were initially evaluated by X-ray diffraction (XRD). As shown in Fig. 1A, the XRD pattern shows that the main peaks of the prepared samples are consistent with the standard patterns of CoNiO₂ (JCPDS: 10-0188). In addition, some small messy peaks are detected, which can be ascribed to the doped CoOOH species. After inducing Pt particles, the XRD patterns (Fig. 1A) show that all samples exhibit five main peaks located at 39.8, 46.2, 67.5, 81.3, and 85.7°, which belong to the face centered cubic structures of metal Pt (111), (200), (220), (311), and (222), respectively (JCPDS: 04-0802). It should be noted that a typical peak located at ~26° is derived from the diffraction pattern of the carbon (002) plane. Compared with that of Pt/rGO and Pt/CNTs, the intensity of the peak for Pt/CoNiO₂–CNT hybrid material is weaker, and the widths of the peaks are much broader; this indicates that the particles of Pt on CoNiO₂–CNTs are much smaller than others. In addition, an apparent peak shift could be observed for Pt (220) on Pt/CoNiO₂–CNTs in comparison with the case of other two catalysts; this indicated that some Pt alloy might coexist in the synthesized composite. Generally, the Scherrer equation is used to calculate the size of the Pt particles. The average particle size of the Pt particles is estimated by the following equation:

\[ D = \frac{K\lambda}{\beta \cos \theta} \]  

where \( D \) (nm) is the calculated average diameter of the Pt particles, \( \lambda \) is the used wavelength of X-ray (0.154056 nm for Cu Kα), \( K \) is the Scherrer constant (0.89), \( \theta \) is the Bragg diffraction angle, and \( \beta \) is the half height width of the peak in radians. The average particle size of different catalysts was calculated to be 3.3, 4.1, and 5.7 nm for the Pt particles on CoNiO₂–CNT, rGO, and CNT supports, respectively. The smallest particle size indicates that the CoNiO₂–CNT support is beneficial to minimize the particle distribution, which may be due to the much stronger interaction between Pt particles and CoNiO₂.
Raman spectra are further used to characterize the modification process and detect related scattering peaks. As shown in Fig. 1B, all the materials exhibit two obvious characteristic peaks located at \( \sim 1348 \) and \( \sim 1583 \) cm\(^{-1}\), which correspond to the D-band and G-band, respectively. Generally, the D-band is contributed from the vibrations of sp\(^3\) carbon atoms with disordered structures, and the G-band originates from the domains of graphite with sp\(^2\) carbon atom vibrations in the composite structures.\(^3\) Specially, Pt/CoNiO\(_2\)–CNTs and CoNiO\(_2\)–CNTs show two additional peaks at \( \sim 536 \) and \( \sim 664 \) cm\(^{-1}\), which are considered to have originated from the scattering peaks of CoNiO\(_2\) and CoOOH, respectively.\(^{3,23}\) The results further demonstrate that CoNiO\(_2\) is clearly modified on acid-treated CNTs.

**Morphology characterization and XPS analysis**

The morphologies, elements, and particle size distributions of Pt/CoNiO\(_2\)–CNTs are characterized by TEM images and EDS mapping. As shown in Fig. 2a, the TEM images of Pt/CoNiO\(_2\)–CNTs show that the particles of Pt are well-dispersed on the CoNiO\(_2\) modified acid-treated CNT surface. The particle size distribution of Pt (see Fig. 2b and S1†) obtained from randomly selected 100 particles shows that the average particle size is \( \sim 3.1 \) nm, which is consistent with the calculated XRD results. The high-resolution TEM image (see Fig. 2c) exhibits three different types of fringe spacings at about 0.34, 0.241, and 0.224 nm corresponding to CNTs (002), CoNiO\(_2\) (111), and Pt (111) interplanar distances, respectively. The EDS spectra of Pt/CoNiO\(_2\)–CNTs (see Fig. S2†) shows that the elements C, O, Co, Ni, and Pt are clearly exhibited in the target composite. Additionally, as shown in Fig. 2d–g, the elements Pt, Co, Ni, and O are consistently distributed throughout the composite; this further indicates that the Pt particles are well-dispersed on the targeted CoNiO\(_2\)–CNT hybrid material.

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**Electrochemical performance analysis**

CO-stripping voltammetry is an effective method to elevate the removal ability of intermediates (especially CO\(_{\text{ads}}\)), but can also...
be used to calculate the EAS values of target catalysts in the electrocatalytic process. As shown in Fig. 4, the CO-stripping voltammograms of Pt/CoNiO₂–CNT, Pt/rGO, and Pt/CNT catalysts were obtained in a 1.0 M KOH solution at a scan rate of 50 mV s⁻¹. It can be seen that the hydrogen (H) adsorption/desorption peaks are completely suppressed in the range from −0.6 to −0.8 V due to CO covered on the surface of the catalysts. In the first cycle, the adsorbed CO_ads molecules will be oxidized in the forward scan and then, will almost disappear in subsequent cycles; this indicates that the adsorbed CO_ads molecules are thoroughly removed in the first cycle. The lower peak potential indicates a stronger ability of the catalyst to remove the intermediate products. As seen from Fig. 4, the forward peak potentials are located at about −0.60 V, −0.35 V, and −0.36 V for the electro-oxidation of the adsorbed CO_ads molecules on Pt/CoNiO₂–CNT, Pt/rGO, and Pt/CNT catalysts, respectively; this reveals that the designed Pt/CoNiO₂–CNT catalyst is more beneficial for the removal of the intermediates in the electro-oxidation process. In addition, the EAS values of different catalysts could be calculated by the integral oxidation peaks of the adsorbed CO_ads molecules, and a charge to metal area conversion factor of 420 μC cm⁻² was adopted for Pt-based electrocatalysts.

\[
EAS = \frac{Q_{CO}}{420 \, \mu C \, cm^{-2}}
\]  

where \(Q_{CO} \, (\mu C)\) is the oxidative charge for removal of the adsorbed CO_ads molecules on the catalyst surface. The calculated EAS values are 66.4, 46.9, and 18.8 m² g⁻¹ for Pt/CoNiO₂–CNTs, Pt/rGO, and Pt/CNTs, respectively. The largest EAS value of the Pt/CoNiO₂–CNT catalyst is due to the smallest particle size and good dispersion of Pt particles on the CoNiO₂-modified CNT substrate.

The typical CV curves of different catalysts for ethanol electro-oxidation were comprehensively investigated in a 1.0 M KOH solution containing 0.5 M ethanol. As shown in Fig. 5A, all the catalysts show the typical CV curves of Pt-based catalysts for ethanol electro-oxidation in an alkaline solution, in which the forward peak current densities are mainly contributed by the completely oxidized products of CO₂ (existing in the form of CO₃²⁻ ions) and some incomplete oxidized intermediate products (such as CO_ads, CH₃CO_ads, etc.), and the backward peak current densities are mainly due to the continuous oxidation of the intermediate products into CO₂. It can be seen that the Pt/CoNiO₂–CNT catalyst exhibits a remarkably enhanced current density (1136.2 mA mgPt⁻¹) in the forward scan as compared to Pt/rGO (221.6 mA mgPt⁻¹), Pt/CNT (375.4 mA mgPt⁻¹), and commercial Pt/C (176.4 mA mgPt⁻¹) catalyst, and the significantly improved catalytic performance can be ascribed to the synergistic effect of well-dispersed Pt particles and the CoNiO₂–CNT substrate. It should be specially noted that CoNiO₂–CNTs as a sole catalyst has almost no catalytic performance for ethanol electro-oxidation (see Fig. S4†). In addition, the anti-poisoning ability of the catalyst can be expressed as the ratio of the forward peak current density \((j_f)\) to the backward peak current density \((j_b)\). Fig. 5A shows that the ratio \((j_f/j_b)\) of Pt/CoNiO₂–CNTs is 1.22, which is apparently higher than that of the commercial Pt/C (1.09); this indicates a better anti-poisoning ability. To better highlight the excellent catalytic activity of our catalyst, we have further compared it with the catalysts reported in literature, as shown in Table S1.† The
results show that the catalytic performance and anti-poisoning ability of our developed hybrid catalyst are better than those of most of ever reported Pt-based catalysts for ethanol electro-oxidation in an alkaline solution. More importantly, as shown in Fig. 5B, the Tafel slope of Pt/CoNiO2–CNTs is 205 mV dec\(^{-1}\) (similar to that of the commercial Pt/C), which is lower than that of Pt/rGO (422 mV dec\(^{-1}\)) and Pt/CNTs (218 mV dec\(^{-1}\)), showing much faster reaction kinetics.\(^{45}\)

Apart from the electrocatalytic activity, long-term stability is another significant criterion to evaluate the usefulness of a catalyst. As shown in Fig. 6, time-dependent current densities are investigated in a solution of 1.0 M KOH + 0.5 M ethanol for 3600 s at a fixed potential of −0.3 V. It can be seen that all catalysts have relatively high initial current densities, which then suffer a rapid recession stage until they reach relatively steady states. The higher initial current densities result from higher ethanol concentrations, and the sharp decay is due to the decrease in the ethanol concentration gradient and the poisoning of the accumulated intermediate species. It is worth noting that the current density of Pt/CoNiO2–CNTs is significantly higher than that of the Pt/rGO and Pt/CNT catalysts in the whole process, and the final current density of Pt/CoNiO2–CNTs (37.7 mg cm\(^{-1}\) Pt) is 55.4- and 2.2-fold higher than that of Pt/rGO and Pt/CNTs, respectively.

**Mechanism discussion**

The excellent electrochemical activity and long-term stability of Pt/CoNiO2–CNTs for ethanol electro-oxidation could be ascribed to the synergistic effect of the well-dispersed small Pt particles and the CoNiO2-modified CNT substrate. As shown in Scheme 2, the specific synergistic catalytic process can be understood, and the different steps can be deduced as follows:\(^{26,46}\)

\[
\text{OH}^- \rightarrow \text{OH}_{\text{ads}} + e^- \tag{3}
\]

\[
\text{CH}_3\text{CH}_2\text{OH} \rightarrow \text{CH}_3\text{CH}_2\text{OH}_{\text{ads}} \tag{4}
\]

As is well known, the surface of CoNiO2 carries a negative charge under alkaline conditions because the hydroxyl group (–OH) adsorbs onto the surface of CoNiO2; this results in the formation of CoNiO2–OH\(_{\text{ads}}\) species on the hybrid support. Herein, upon continuously increasing the potentials on the anode, the active sites of Pt on the hybrid catalyst will adsorb the ethanol molecules from the solution, and Pt–CH\(_3\)CH\(_2\)OH\(_{\text{ads}}\) species will be formed. Then, the Pt–CH\(_3\)CH\(_2\)OH\(_{\text{ads}}\) species will be oxidized to Pt–CH\(_3\)CO\(_{\text{ads}}\) intermediates with the help of the adsorbed OH\(_{\text{ads}}\) species on the CoNiO2–CNT support, and ultimately, they will be converted into CH\(_3\)COO\(^{-}\) species.\(^{47}\) These processes for ethanol oxidation were proposed by Tripkovic and Koper and denoted as the C2 pathway.\(^{50,51}\) In contrast, the C1 pathway considers that the C–C bond of the adsorbed CH\(_3\)CHO\(_{\text{ads}}\) will be broken initially, and then, the poisonous species CO\(_{\text{ads}}\) will be formed.\(^{48}\) Subsequently, the formed CO\(_{\text{ads}}\) species can combine with the adsorbed OH\(_{\text{ads}}\) species on CoNiO2–CNTs and eventually oxidize to carbonate in an alkaline solution.

**Conclusion**

In summary, the CoNiO2-modified CNT is synthesized by a one-pot hydrothermal method, and the well-dispersed Pt particles are deposited onto the substrate by a facile direct reduction method. The crystal structure and compositions of the Pt/CoNiO2–CNTs are clearly characterized by Raman spectrum and XRD patterns, and the small Pt particles are observed on the surface of the CoNiO2-modified CNT support with good dispersion. Importantly, the as-prepared Pt/CoNiO2–CNT catalyst has a larger EAS value and higher electrocatalytic activity and stability than Pt particles on the rGO and CNT substrate for ethanol electro-oxidation. The catalytic mechanisms for ethanol electro-oxidation have been extensively discussed with respect...
to the synthesized Pt/CoNiO$_2$–CNT catalyst, and the final products have been analyzed by C2 and C1 pathways. The superior electrocatalytic performance of the designed catalyst reported herein highlights an effective method to achieve ultrahigh catalytic activity for ethanol in alkaline media, indicating potential application prospects of this catalyst in direct alkaline ethanol fuel cells.

**Conflicts of interest**

There are no conflicts to declare.

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**Notes and references**


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